Vineyard Trellis Construction

**Front End of Row**
- 8' x 5 1/2" Treated Endpost
- 12.5 ga. Aluminum-clad Wire
- Wirerise fasteners
- 6' Bamboo Pole (Remove when plant is established)
- 1" Poly Pipe
- E-2 Emitter
- 1" Flex Pipe
- 2" PVC Ball valve
- 2" PVC Irrigation Trunk Line
- Plants 10' apart
- Posts 20' apart
- Earth Anchor 40" x 5/8" x 6"

**Back End of Row**
- 8' x 41/2"-5" Treated Inside Post
- Staple on top; wire slides thru
- Wires slide thru holes in end posts
- Wires can be re-tensioned from both ends of row
- Staple on side holds irrigation pipe support wire
- Pressure Release Valve